

CUTTING TOOLS

CHUCKING REAMERS (CONT'D)

LETTER GAUGE SIZES

Model No.	Letter Size	Decimal Equiv."	L2"	L1"	Price /Each
BK270	A	0.2340	1 1/2	6	
BK271	B	0.2380	1 1/2	6	
BK272	C	0.2420	1 1/2	6	
BK273	D	0.2460	1 1/2	6	
BK169	E	0.2500	1 1/2	6	
BK274	F	0.2570	1 1/2	6	
BK275	G	0.2610	1 1/2	6	
BK276	H	0.2660	1 1/2	6	
BK277	I	0.2720	1 1/2	6	
BK278	J	0.2770	1 1/2	6	
BK279	K	0.2810	1 1/2	6	
BK280	L	0.2900	1 1/2	6	
BK281	M	0.2950	1 1/2	6	

Model No.	Letter Size	Decimal Equiv."	L2"	L1"	Price /Each
BK282	N	0.3020	1 1/2	6	
BK283	O	0.3160	1 1/2	6	
BK284	P	0.3230	1 1/2	6	
BK285	Q	0.3320	1 1/2	6	
BK286	R	0.3390	1 1/2	6	
BK287	S	0.3480	1 3/4	7	
BK288	T	0.3580	1 3/4	7	
BK289	U	0.3680	1 3/4	7	
BK290	V	0.3770	1 3/4	7	
BK291	W	0.3860	1 3/4	7	
BK292	X	0.3970	1 3/4	7	
BK293	Y	0.4040	1 3/4	7	
BK294	Z	0.4130	1 3/4	7	

CHUCKING REAMERS - COBALT

- Right hand cut
- M42 Cobalt for hard steels & alloys
- Straight shank
- Spiral flute

Applications:

Spiral flute chucking reamers are designed for reaming materials where additional shear is necessary and to improve chip removal in blind holes. Ground with 45° chamfer.

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FRACTIONAL SIZES

Model No.	Fractional Size"	Decimal Equiv."	L2 mm	L1 mm	Price /Each
BK371	3/32	0.0938	14.0	57.0	
BK372	1/8	0.1250	16.0	65.0	
BK373	5/32	0.1563	19.0	75.0	
BK374	11/64	0.1719	21.0	80.0	
BK375	3/16	0.1875	23.0	86.0	
BK376	7/32	0.2188	26.0	93.0	
BK377	1/4	0.2500	28.0	101.0	
BK378	9/32	0.2813	31.0	109.0	
BK379	5/16	0.3125	33.0	117.0	

Model No.	Fractional Size"	Decimal Equiv."	L2 mm	L1 mm	Price /Each
BK380	11/32	0.3438	36.0	125.0	
BK381	3/8	0.3750	38.0	133.0	
BK382	13/32	0.4063	38.0	133.0	
BK383	7/16	0.4375	41.0	142.0	
BK384	15/32	0.4688	44.0	151.0	
BK385	1/2	0.5000	44.0	151.0	
BK386	9/16	0.5625	50.0	162.0	
BK387	5/8	0.6250	52.0	170.0	

METRIC SIZES

Model No.	Metric Size mm	Decimal Equiv."	L2 mm	L1 mm	Price /Each
BK388	3.00	0.1181	15.0	61.0	
BK389	3.50	0.1378	18.0	70.0	
BK390	4.00	0.1575	19.0	75.0	
BK391	4.50	0.1772	21.0	80.0	
BK392	5.00	0.1969	23.0	86.0	
BK393	6.00	0.2362	26.0	93.0	
BK394	7.00	0.2756	31.0	109.0	
BK395	8.00	0.3150	33.0	117.0	

Model No.	Metric Size mm	Decimal Equiv."	L2 mm	L1 mm	Price /Each
BK396	9.00	0.3543	36.0	125.0	
BK397	10.00	0.3937	38.0	133.0	
BK398	11.00	0.4331	41.0	142.0	
BK399	12.00	0.4724	44.0	151.0	
BK400	13.00	0.5118	44.0	151.0	
BK401	14.00	0.5512	47.0	160.0	
BK402	15.00	0.5906	50.0	162.0	
BK403	16.00	0.6299	52.0	170.0	

ADJUSTABLE HAND REAMERS

- High Speed Steel
- Right hand cutting direction



Applications:

Adjustable hand reamers are designed with enough adjustment to ream almost any odd size hole encountered in reaming. The blades are made of high speed steel for long life and can be adjusted by loosening one nut while tightening the other.

COMPLETE SETS

Model No.	Adjustment From"	Adjustment To"	No. of Blades	L2 mm	L1 mm	Price /Each
BK619	1/4	9/32	4	34.13	82.55	
BK620	9/32	5/16	4	34.13	88.90	
BK621	5/16	11/32	4	38.10	111.12	
BK622	11/32	3/8	4	38.10	104.78	
BK623	3/8	13/32	6	38.10	120.65	
BK624	13/32	7/16	6	38.10	127.00	
BK625	7/16	15/32	6	41.28	133.35	
BK626	15/32	17/32	6	41.28	139.70	
BK627	17/32	19/32	6	46.04	146.05	
BK628	19/32	21/32	6	52.39	165.10	
BK629	21/32	23/32	6	55.56	171.45	
BK630	23/32	25/32	6	66.50	177.80	
BK631	25/32	27/32	6	66.68	187.32	
BK632	27/32	15/16	6	76.20	203.20	
BK633	15/16	1 1/16	6	82.55	228.60	
BK634	1 1/16	1 3/16	6	85.72	254.00	
BK635	1 3/16	1 11/32	6	98.42	279.40	
BK636	1 11/32	1 1/2	6	107.95	304.80	
BK637	1 1/2	1 13/16	6	112.71	355.60	
BK638	1 13/16	2 7/32	6	123.83	406.40	
TBM096	2 7/32	2 3/4	6	127.00	457.20	
TBM097	2 3/4	3 11/32	6	133.35	508.00	

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REPLACEMENT PARTS

Blade Set Model No.	Price /Each	Pilot Model No.	Price /Each	Nut Model No.	Price /Each
BK639		TBM296		TBM300	
BK640		TBM297		TBM301	
BK641		TBM298		TBM302	
BK642		TBM299		TBM303	
BK643		TBM106		TBM125	
BK644		TBM107		TBM126	
BK645		TBM108		TBM127	
TBM098		TBM109		TBM128	
TBM099		TBM110		TBM129	
BK646		TBM111		TBM130	
TBM100		TBM112		TBM131	
TBM101		TBM113		TBM132	
TBM102		TBM114		TBM133	
BK647		TBM115		TBM134	
BK648		TBM116		TBM135	
BK649		TBM117		TBM136	
BK650		TBM118		TBM137	
BK651		TBM119		TBM138	
BK652				TBM139	
TBM103		TBM121		TBM140	
TBM104		TBM122		TBM141	
TBM105		TBM123		TBM142	